



LUBRICANTS



Product Data Sheet

Gulfcut® AS2213-36L

Chlorinated, Active Sulfur, Light Color Cutting Oil

Light colored, active sulfur cutting oil designed for use in moderate machining operations. It is formulated with a very effective extreme pressure (EP) anti-weld additive system along with fatty oils that helps provide a higher surface finish and promotes extended tool life. Offers a transparent view cutting oil designed for severe machining operations such as drilling, tapping, broaching, milling, gear shaping, and lathe operations.

Features and Benefits

- Light Color / Low Odor
- Excellent Lubricity Properties
- Excellent Surface Finish
- Promotes Long Tool Life
- Excellent Anti-Wear Properties
- Excellent Removal Rating
- Good Wettability
- Improved Worker Acceptability

Applications

- Deep hole drilling
- Tapping, Sawing
- Shaping, Reaming
- Drilling & milling

Note: Gulfcut® AS2213-36L contains elevated amounts of active sulfur that may stain soft metals such as brass, bronze, copper and some aluminum. Product should *not* be used where staining of copper and its alloys is a concern.

Typical Properties

Product Name	Test Method	Gulfcut® AS2213-36L
Product Code		335234
Viscosity, cSt @ 40°C		36
Flash Point, COC, °F	ASTM D 92	348
Color	ASTM D 1500	Light amber
Density, lbs/gal	ASTM D 1298	7.29
Sulfur, %		3%
Active Sulfur, %		2%
Fat Oil, %		3%
Chlorine, wt%		1%

These properties are typical of current production, minor variations are to be expected in normal manufacturing.

Rev. 06/21



1-800-566-4853



East Greenbush, NY



www.nu-tierbrands.com

