



LUBRICANTS



Product Data Sheet

Gulfcut® AS2237-12L

Low Viscosity, Chlorinated, Active Sulfur Cutting Oil

Light colored, active sulfur cutting oil designed for use in moderate to severe machining operations. It is formulated with a very effective extreme pressure (EP) anti-weld additive system along with fatty oils that helps provide a higher surface finish and promotes extended tool life. It is well suited for deep hole drilling, grinding and other operations where a low viscosity, light colored cutting oil is recommended.

Features and Benefits

- Light Transparent Color
- Closer tolerances
- Promotes increased tool life
- Effective boundary lubrication

Applications

- Deep hole drilling
- Tapping
- Sawing
- Shaping
- Drilling & milling
- Reaming

Note: This product contains elevated amounts of active sulfur that may stain soft metals such as brass, bronze, copper and some aluminum. Product *should not* be used where staining of copper and its alloys is a concern.

Typical Properties

Product Name	Test Method	Gulfcut® AS2237-12L
Product Code		335232
Viscosity SUS @ 100°F	ASTM D 2161	70
Flash Point, COC, °F	ASTM D 92	315
Color	ASTM D 1500	Light amber
Density, lbs/gal	ASTM D 1298	7.2
Sulfur, %		2%
Fat Oil, %		7%
Chlorine, wt%		3%
Phosphorus, wt%		None

These properties are typical of current production, minor variations are to be expected in normal manufacturing.

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